\_ DATE : AUG.1989 \_ DATE : AUG.1989

STANDARD

R. WRIGHT

C.R.K.

FOR PLACING LOAD ON STRUCTURE MEMBERS, SEE SPECIAL PROVISIONS.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

AT THE CONTRACTOR'S OPTION HE MAY SUBMIT, TO THE ENGINEER FOR APPROVAL, DESIGN AND DETAIL DRAWINGS FOR A PRECAST REINFORCED CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE CULVERT SHOWN ON THE PLANS. THE DESIGN SHALL PROVIDE THE SAME SIZE AND NUMBER OF BARRELS AS USED ON THE CAST-IN-PLACE DESIGN. FOR OPTIONAL PRECAST REINFORCED CONCRETE BOX CULVERT, SEE SPECIAL DROVESTORS

FOR CULVERT DIVERSION CHANNEL DETAILS AND PAY ITEM, SEE EROSION CONTROL PLANS.

BED MATERIAL PLACED BETWEEN SILLS IN THE CULVERT SHALL PROVIDE A CONTINUOUS LOW FLOW CHANNEL BETWEEN THE LOWER SILLS. THE MATERIAL SHALL BE NATURAL STONE WITH A GRADATION SIZE SIMILAR TO THAT OF CLASS B RIP RAP.STONES LARGER THAN 6 INCHES SHALL NOT BE PLACED WITHIN THE LOW FLOW CHANNEL BED MATERIAL IS SUBJECT TO APPROVAL BY THE ENGINEER.

FOR BOX CULVERT EXCAVATION, SEE SECTION 414 OF THE STANDARD SPECIFICATIONS.

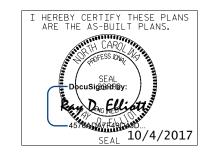
THE REINFORCED CONCRETE BOX CULVERT SHALL BE PLACED ON THE STANDARD 1.0 FOOT BLANKET OF FOUNDATION CONDITIONING MATERIAL.

THE REQUIRED BEARING CAPACITY AT THE BASE OF THE CULVERT IS 2.0 TSF. THE REQUIRED BEARING CAPACITY SHALL BE VERIFIED.

FOUNDATION CONDITIONING MATERIAL SHALL BE IN ACCORDANCE WITH ARTICLE 414 OF THE STANDARD SPECIFICATIONS.

GROUNDWATER WAS ENCOUNTERED AT OR ABOVE THE INVERT ELEVATION. THE CONTRACTOR SHOULD BE PREPARED TO PROVIDE TEMPORARY DEWATERING DURING CONSTRUCTION.

TRANSVERSE CONSTRUCTION JOINTS SHALL BE USED IN THE BARREL, SPACED TO LIMIT THE POURS TO A MAXIMUM OF 70 FEET.LOCATION OF JOINTS SHALL BE SUBJECT TO APPROVAL OF THE ENGINEER.



45532.1.1 PROJECT NO. CATAWBA COUNTY 24+93.00 -L-STATION:

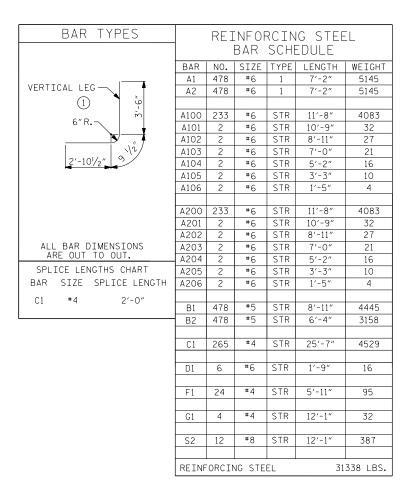
SHEET 1 OF 6

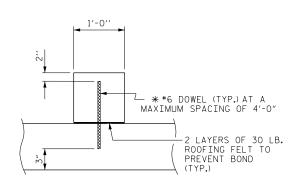
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

BARREL STANDARD SINGLE 10 FT. X 7 FT. CONCRETE BOX CULVERT 105° SKEW

AUGUST SHEET NO REVISIONS C-I DATE: BY: TOTAL SHEETS

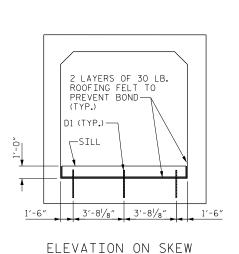
STD. NO. CB221A



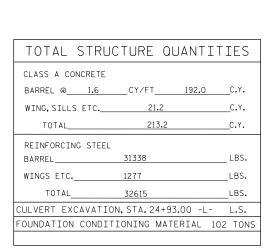


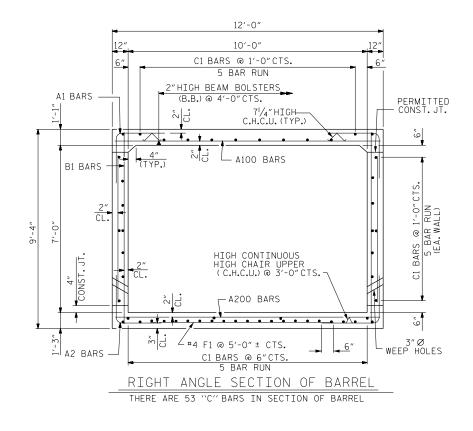
# SECTION THROUGH SILL

\* DOWELS MAY BE PUSHED INTO GREEN CONCRETE AFTER SLAB HAS BEEN FLOAT FINISHED.



(LOOKING DOWNSTREAM)





Docusing by:

Nethot

10/4/2017

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS.

PROJECT NO. 45532.1.1

CATAWBA COUNTY

STATION: 24+93.00 -L-

SHEET 2 OF 6

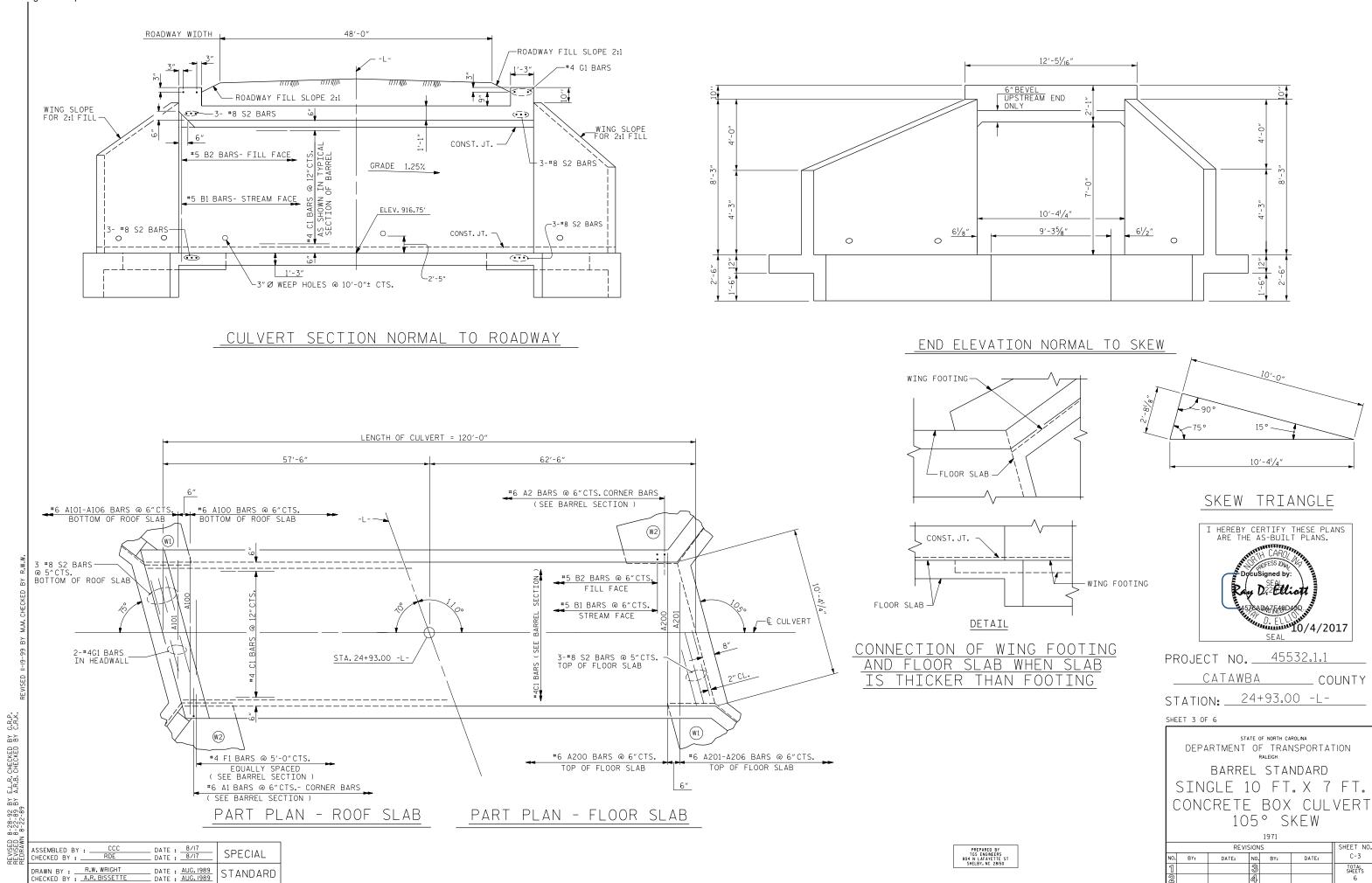
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION

SINGLE 10 FT.X 7 FT. CONCRETE BOX CULVERT 105° SKEW

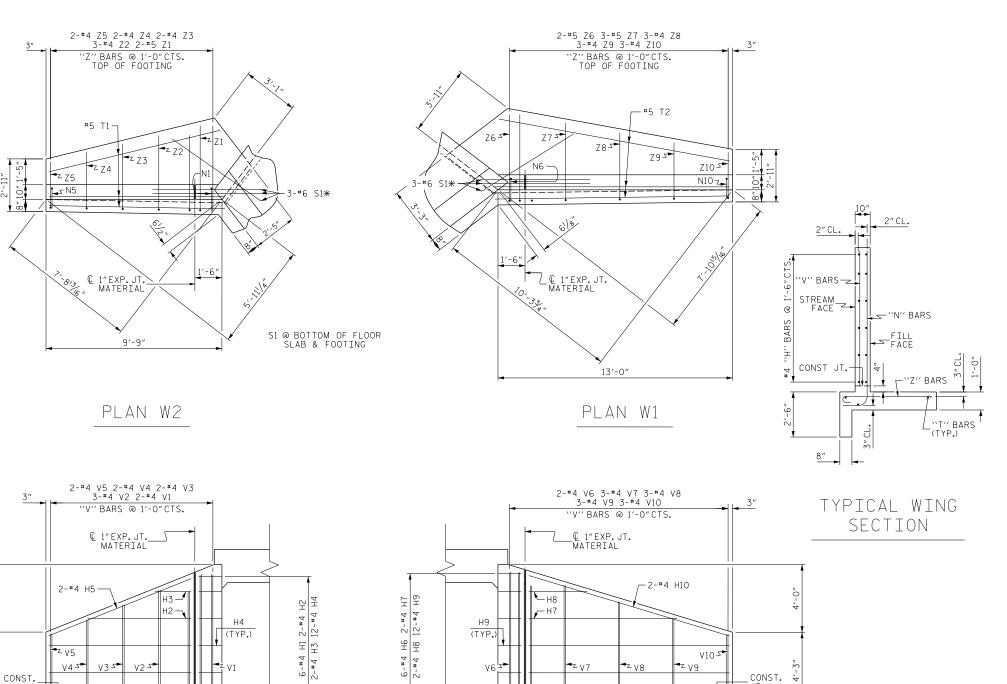
	SHEET NO.						
BY:	DATE:	NO.	BY:	DATE:	C-2		
		3			TOTAL SHEETS		
		4			6		

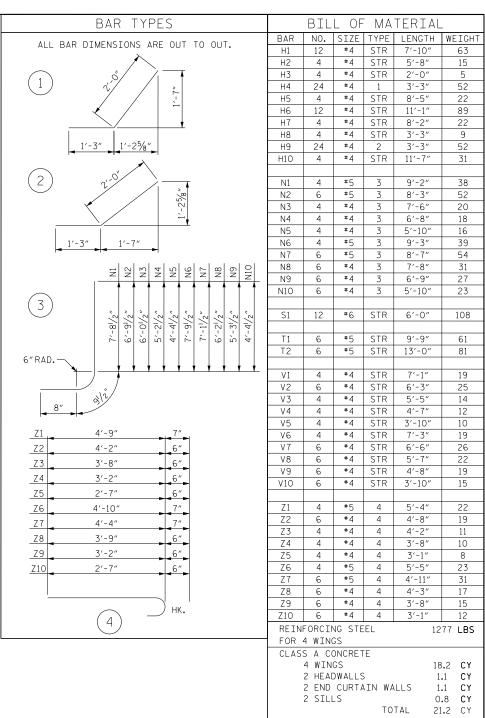
PREPARED BY TGS ENGINEERS 804 N LAFAYETTE ST SHELBY, NC 28150

ASSEMBLED BY: CCC CHECKED BY: RDE	DATE : 8/17 DATE : 8/17	SPECIAL
DRAWN BY : R.W.WRIGHT CHECKED BY : A.R.BISSETTE	DATE : OCT. 1989 DATE : OCT. 1989	STANDARD



STD. NO. CB221





45532.1.1 PROJECT NO. CATAWBA COUNTY STATION: <u>24+93.00</u>-L-

SHEET 4 OF 6

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD WINGS FOR CONCRETE BOX CULVERT SLOPE = 2:1H = 7'-0''105° SKEW

REVISIONS SHEET NO. C-4 DATE: TOTAL SHEETS 6

10/4/2017

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS.

۷10 ک**ر** 6-#4 **~**2∨7 **~**∠ ∨8 **™**2 ∨9 \_CONST. N6 5 N7 5 N9 **∠►** N8 **~**► 2-#5 N6 3-#5 N7 3-#4 N8 3-#4 N9 3-#4 N10 'N" BARS @ 1'-0"CTS.

ELEVATION W1

DATE: 10/14 DATE: 10/14 ASSEMBLED BY : CHECKED BY : DRAWN BY: CCJ 12/99 CHECKED BY: RWW 03/00

**™**2 V5

CONST.

V4 5

V3 Z► V2 Z►

ZN5 ZN4 ZN3 ZN2 ZN1

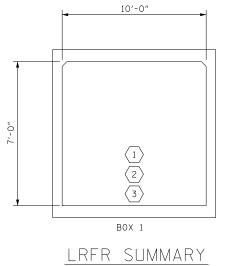
2-#4 N5 2-#4 N4 2-#4 N3

3-#5 N2 2-#5 N1 "N" BARS @ 1'-0"CTS.

ELEVATION W2

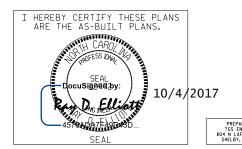
# LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR REINFORCED CONCRETE BOX CULVERTS

							STRENGTH I LIMIT STATE									
								MOMENT SHEAR								
LEVEL		VEHICLE	WEIGHT (W) (TONS)	CONTROLLING (#)	MINIMUM RATING FACTORS (RF)	TONS = W × RF	LIVE-LOAD FACTORS (Y <sub>LL</sub> )	RATING FACTOR	BOX NO.	ELEMENT TYPE	DISTANCE FROM LEFT END OF ELEMENT (++)	RATING FACTOR	BOX NO.	ELEMENT TYPE	DISTANCE FROM LEFT END OF ELEMENT (++)	COMMENT NUMBER
		HL-93 (INVENTORY)	N/A	1	1.16		1.75	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
DESIGN		HL-93 (OPERATING)	N/A		1.16		1.35	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
LOAD RATING		HS-20 (INVENTORY)	36.000	2	1.16		1.75	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		HS-20 (OPERATING)	36.000		1.16		1.35	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	SINGLE VEHICLE (SV)	SNSH	13.500	3	1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		SNGARBS2	20.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		SNAGRIS2	22.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		SNCOTTS3	27.250		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	LE (S	SNAGGRS4	34.925		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	ING	SNS5A	35.550		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	0,	SNS6A	39.950		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
LEGAL		SNS7B	42.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
LOAD RATING	ER	TNAGRIT3	33.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	RAIL	TNT4A	33.075		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	TRACTOR SEMI-TRAILER (TTST)	TNT6A	41.600		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		TNT7A	42.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		TNT7B	42.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
		TNAGRIT4	43.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	TRUCK 1	TNAGT5A	45.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	
	TRL	TNAGT5B	45.000		1.16		1.40	1.16	1	BOTTOM SLAB	5	1.33	1	TOP SLAB	1.1	



(LOOKING DOWNSTREAM)

ASSEMBLED BY : CHECKED BY : DATE: 8/17 DATE: 8/17 DRAWN BY: WMC 7/II REV.IO/I/II CHECKED BY: GM 7/II



# LOAD FACTORS:

DESIGN LOAD RATING FACTORS

LOAD TYPE	MAX FACTOR	MIN FACTOR		
DC	1.25	0.90		
DW	1.50	0.65		
EV	1.30	0.90		
EH	1.35	0.90		
ES	1.35	0.90		
LS	1.75			
WA	1.00			

NOTE:

RATING FACTORS ARE BASED ON THE STRENGTH I LIMIT STATE.

# COMMENTS:

(#) CONTROLLING LOAD RATING

(1) DESIGN LOAD RATING (HL-93)

(2) DESIGN LOAD RATING (HS-20)

3 LEGAL LOAD RATING \*\*

\*\* SEE CHART FOR VEHICLE TYPE

PROJECT NO. 45532.1.1 CATAWBA COUNTY

STATION: 24+93.00 -L-

SHEET 5 OF 6

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD LRFR SUMMARY FOR REINFORCED CONCRETE BOX CULVERTS

(NON-INTERSTATE TRAFFIC) REVISIONS DATE: NO. BY: DATE: C-5 TOTAL SHEETS 6

STD. NO. LRFR5

# STANDARD NOTES

#### DESIGN DATA:

SPECIFICATIONS ---- A.A.S.H.T.O. (CURRENT) ---- SFE PLANS LIVE LOAD IMPACT ALLOWANCE ---- SEE A.A.S.H.T.O. STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 - 20,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50W - 27,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50 - 27,000 LBS. PER SQ. IN. REINFORCING STEEL IN TENSION GRADE 60 - - 24,000 LBS. PER SQ. IN. CONCRETE IN COMPRESSION ----- 1,200 LBS. PER SQ. IN. CONCRETE IN SHEAR ---- SEE A.A.S.H.T.O. STRUCTURAL TIMBER - TREATED OR UNTREATED - EXTREME FIBER STRESS - - - - - 1,800 LBS. PER SQ. IN. COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER - - - -375 LBS. PER SQ. IN. EQUIVALENT FLUID PRESSURE OF EARTH - - - - -30 LBS, PER CIL ET.

# MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2012 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N.C. DEPARTMENT OF TRANSPORTATION.

(MINIMUM)

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

# CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

#### CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4"WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1.2"RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4"FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4"RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

#### DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

# ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS.
SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.
ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD
DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED
ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE
GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS
FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING
UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED
BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE
ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH
BOTTOM OF TOP FLANCES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED
TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND
ACTUAL BEAM CAMBER.

TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

#### REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS, DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE

INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

#### STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" SHEAR STUDS FOR THE 34" STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" STUDS FOR 4 - 3/4" STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" STUDS ALONG THE BEAM AS SHOWN FOR 3/4" STUDS BASED ON THE RATIO OF 3 - 7/8" STUDS STUDS FOR 4 - 3/4" STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EOUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

OR METALLIZING.

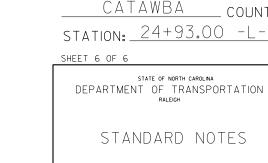
#### HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

#### SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.



PROJECT NO.

REVISIONS SHEET NO C-6 DATE: NO. BY: BY: DATE: TOTAL SHEETS

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS. 10/4/2017 uSigned by D. EU

45532.1.1

COUNTY